

Screw/Bolt Size to be Removed	Pre-Drill Size	Recommended Extractor Size
3/32" – 5/32", 2.5mm – 4mm	5/64"	#1 Spiral
5/32" – 7/32", 4mm – 6mm	7/64"	#2 Spiral
7/32" – 9/32", 6mm – 8mm	5/32"	#3 Spiral
9/32" – 3/8", 8mm – 10mm	1/4"	#4 Spiral
3/8" – 5/8", 10mm – 16mm	19/64"	#5 Spiral
5/8" – 7/8", 16mm – 22mm	13/32"	#6 Spiral
7/8" – 1-1/8", 22mm - 27mm	17/32"	#7 Spiral
1-1/8" – 1-3/8", 27mm – 36mm	13/16"	#8 Spiral
1-3/8" – 2", 36mm – 52mm	1-1/16"	#9 Spiral